

# ***PS Force Soccer Guard***

PN 1597

## ***Center Post Chair Mount*** Assembly Instructions



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Power Soccer Shop, Inc.  
11841 243rd Ave NW  
Zimmerman, Minnesota 55398  
<http://www.powersoccershop.com>

# Hardware List

Your new Center Post Chair Mount kit contains the following hardware:

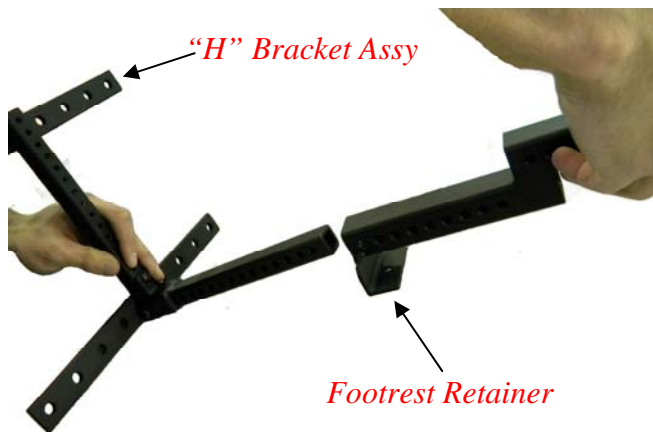
<u>Fastener</u>	<u>QTY</u>
1/4" x 1/2" Button Head	(1)
1/4" x 1/2" Flat Head	(2)
1/4" x 1-1/2" Button Head	(2)
1/4" x 1-3/4" Button Head	(5)
1/4" x 2" Button Head	(4)
1/4" x 1" Hex Head Bolt	(2)
5/16" x 1-1/4" Carriage Bolt	(6)
5/16" x 1-1/2" Carriage Bolt	(4)
5/16" x 1-3/4" Carriage Bolt	(2)
1/4" Nyloc Nut	(7)
5/16" Hex Nut	(12)
5/16" Flat Washer	(12)
1/4" Flat Washer	(16)



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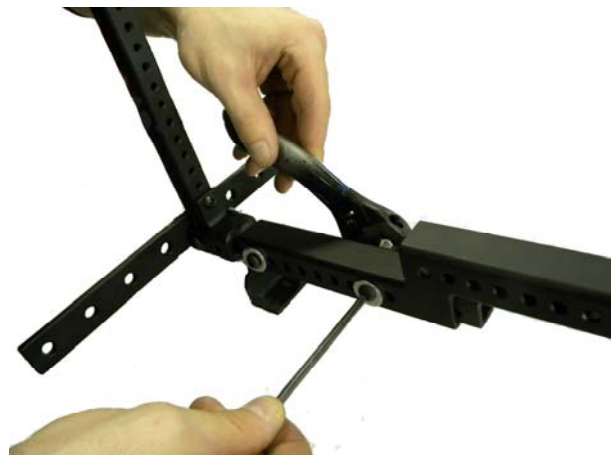
Power Soccer Shop, Inc.  
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Zimmerman, Minnesota 55398  
<http://www.powersoccer.com>  
Phone: 612.803.4153

1. Attach the “H” bracket to the mounting fork with the included 1-3/4” button head screws and nuts as shown (*right*).

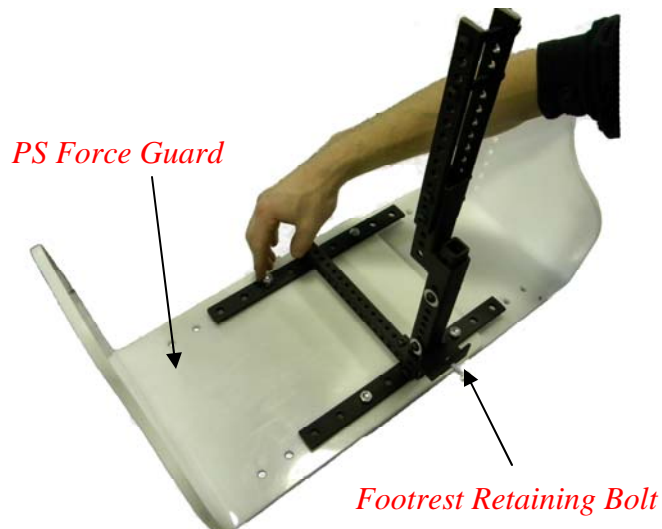
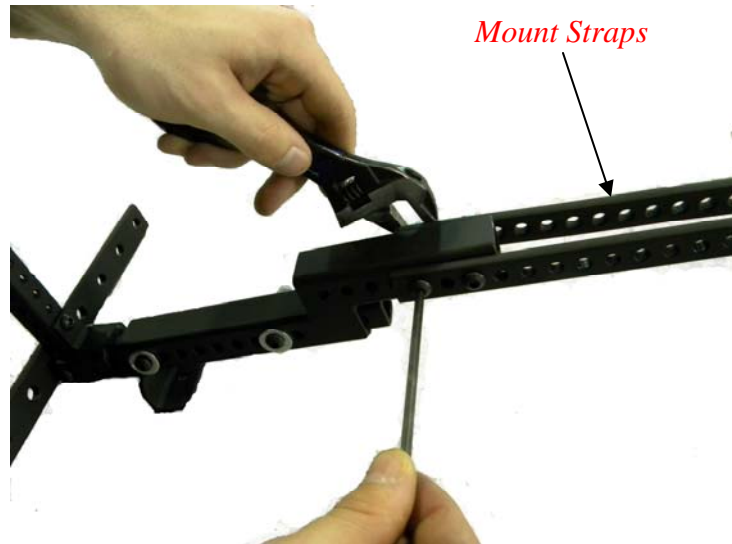


2. Insert the “H” bracket assembly into the receiver as shown (*left*). Note the footrest retainer is on the bottom side of the receiver.

3. Determine the proper length adjustment for your specific chair and fasten the receiver to the “H” bracket assembly with (2) 1-3/4” button head screws as shown (*right*). .

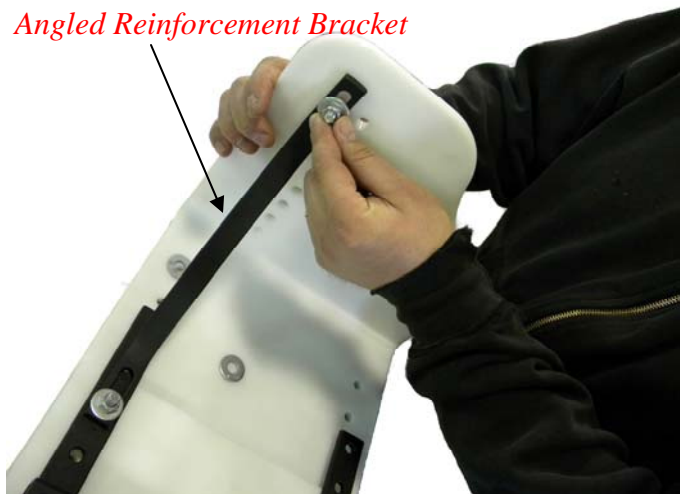


4. Determine the center post width on your specific chair and fasten the mount straps to the receiver assembly with (2) 1-3/4" or (2) 2" button head screws as shown (*right*).



5. Attach the receiver assembly to the PS Force guard as shown (*left*).

6. Attach the angled reinforcement brackets as shown (*right*).



*The assembled guard is now ready to be installed on your chair!*



## **Chair Installation**

1. With the footrest tilted up, hook the strap bolt to the center post of the chair while assuring the footrest retaining bracket is hooked on the bottom of the footrest.



**2.** With the footrest tilted down, the footrest retaining bracket should be fully hooked on the bottom of the footrest. Tighten the center post mounting strap bolts.



**3.** With the footrest tilted down, tighten the footrest retaining bracket bolt.

